



# FACILITIES LIST

- **LASER CUTTING**

- TRUMPF 8K FIBER LASER WITH LIFTMASTER

- TRUMPF 5K FIBER LASER WITH LIFTMASTER

- TRUMPF 6000 KW CO2 LASER WITH LIFTMASTER

- THESE LASERS ARE SUPPORTED WITH 10 MATERIAL TOWERS FOR LIGHTS OUT PRODUCTION.

- TRUMPF 5000 KW CO2 LASER

- \*60" X 120" MAXIMUM SHEET SIZE ON ALL LASERS

# **FACILITIES LIST**

## **PUNCHING**

- WIEDEMATIC 4560 36 STATION PUNCH
- WIEDEMATIC 3050 32 STATION PUNCH

## **SHEARING**

- 1/2" X 12' CINCINATTI HYDRAULIC SHEAR

# FACILITIES LIST

- **PLASMA CUTTING**

- ALLTRA MODEL PG 14H-10

- \*10' X 20' CUTTING TABLE

- \*HIGH DEFINITION PLASMA AND OXY-FUEL CUTTING HEADS

- \*ROTATING HEADS FOR BEVEL CUTTING

- \*MAX. MATERIAL THICKNESS 6"

# FACILITIES LIST

- **FORMING**

- CINCINNATI 8' X 90 TON BRAKE

- CINCINNATI 12' X 230 TON AUTOFORM  
BRAKE

- CINCINNATI 16' X 350 TON AUTOFORM  
BRAKE

- TRUMPF 12' X 132 TON BRAKE

- TRUMPF 4' X 40 TON ELECTRIC BRAKE

- CINCINNATI 12' X 135 TON HYDRAULIC

# FACILITIES LIST

- **TUBE BENDING**

- PINES MODEL CNC-075 ROTARY TUBE BENDER

- \*CAPACITY FOR 2" X ¼" WALL TUBING

## **MACHINING**

- HAAS VERTICLE LATHE

- HAAS VERTICLE MILL (2)

- MAZAK VERTICLE MILL (2)

# **FACILITIES LIST**

## **WELDING CAPABILITIES**

- (32) MIG WELDING STATIONS**
- (2) PULSE-ARC MIG WELDING STATIONS**
- (1) TIG WELDING STATION**
- (2) 75 KVA SPOT WELDING STATION**
- (2) PANASONIC ROBOTIC WELDING CELLS**

# **FACILITIES LIST**

- **POWDER & WET COAT CAPABILITIES**

- POWDER COAT LINE 1

- \*10,000 SQ. FT. FACILITY 580' TROLLEY

- \*5 STAGE AUTO SPRAY WASH

- \*NORDSON BOOTH AND SPRAY  
EQUIPMENT

- \*450 DEGREE MAX. CURE OVEN

- \*MAX. PART SIZE 6' X 3' X 5'

# **FACILITIES LIST**

## **POWDER COATING**

-POWDER COAT LINE 2

\*STRAIGHT LINE SYSTEM

\*MANUAL ZIRCONIUM WASH

\*NORDSON BOOTH & SPRAY

## **EQUIPMENT**

\*450 DEGREE MAX. CURE OVEN

\*MAX. PART SIZE 6' X 8' X 20'

# **FACILITIES LIST**

- **WET COATING**

- BRINKS AIRLESS SPRAY SYSTEM
- OVERHEAD TROLLEY SYSTEM
- AIR DRY

## **SHOT BLASTING**

- BLAST-IT-ALL SHOT BLAST ROOM

# FACILITIES LIST

- **FREIGHT**

- 3 INTERNATIONAL TRACTORS

- \*FLAT BED AND VAN TRAILERS

- 1 INTERNATIONAL VAN TRUCK

- 1 INTERNATIONAL FLAT BED TRUCK

- 1 FORD DELIVERY VAN

# **FACILITIES LIST**

## **SOFTWARE**

- SOLID WORKS
- AUTOCAD LIGHT
- TOPPS MANUFACTURING SOFTWARE
- MADE-2-MANAGE ERP SOFTWARE
- PEP NESTING SOFTWARE

# FACILITIES LIST

- **QUALITY**

- ISO 9001–2015 CERTIFIED

- \*CERTIFIED BY UNDERWRITERS LABORATORIES

- 2 FARO CMM MEASURING ARMS 6'

- MITUTOYO CMM

- HEIGHT GAGES AND SURFACE STONES

- UNIPOINT SOFTWARE